

UNITED STATES PATENT AND TRADEMARK OFFICE
CERTIFICATE OF CORRECTION

PATENT NO. : 6,830,419 B1
DATED : December 14, 2004
INVENTOR(S) : Stephen B. Turner and Carl W. Hoying

Page 1 of 1

It is certified that error appears in the above-identified patent and that said Letters Patent is hereby corrected as shown below:

Column 6,

Line 26, "holding said workplace" should read -- holding said workpiece --;

Column 7,

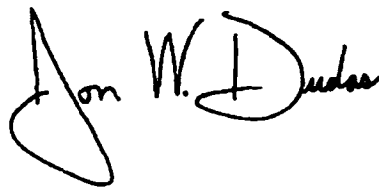
Line 10, "holding said workplace" should read -- holding said workpiece --;

Column 8,

Line 9, "holding said workplace" should read -- holding said workpiece --.

Signed and Sealed this

Twenty-eighth Day of June, 2005

A handwritten signature in black ink, appearing to read "Jon W. Dudas". The signature is stylized with a large, looped initial "J" and a distinct "D".

JON W. DUDAS
Director of the United States Patent and Trademark Office